

**RAD Models - Approximate Torque Values in Ft-Lbs**

PSI	350SL	7GX	10DX	15GX	2000	25GX	34GX	50
19		150	200	300				
20				350				
21								
22		175			500			
23								
24			250	400				
25	100	200					1,000	1,500
26					600			
27				450			1,100	1,600
28		225	300					
29								1,700
30				500		800	1,200	1,800
31	125	250			700			
32							1,300	1,900
33			350	550		900		
34		275			800		1,400	2,000
35				600				2,100
36								
37	150					1000	1,500	2,200
38		300	400	650	900			
39							1,600	2,300
40						1100		2,400
41				700			1,700	
42		325	450		1000			2,500
43	175			750				
44						1200	1,800	2,600
45		350						2,700
46				800	1100		1,900	
47			500			1300		2,800
48		375		850				2,900
49	200				1200		2,000	
50								3,000
51		400	550	900		1400	2,100	
52								3,100
53								
54				950	1300	1500	2,200	3,200
55		425						
56	225		600				2,300	3,300
57				1000				3,400
58					1400	1600		
59								3,500
60		450		1050			2,400	
61			650					3,600
62					1500	1700	2,500	
63	250			1100				3,700
64		475					2,600	
65			700			1800		3,800
66				1150	1600			3,900
67							2,700	
68		500		1200				4,000
69						1900		
70			750		1700		2,800	4,100
71	275	525						4,200
72				1250		2000		
73							2,900	
74					1800			4,300
75		550		1300				
76			800			2100	3,000	4,400
77								
78	300	575			1900			4,500
79				1350		2200	3,100	
80								4,600
81								
82		600		1400	2000	2300		4,700
83			850				3,200	
84								
85		625				2400		4,800
86	325						3,300	
87								4,900
88						2500		
89		650	900				3,400	5,000
90								
91								
92		675						
93	350							
94			950					
95								
96		700						
97								
98			1000					



**RAD Torque Values**

**Use this Chart as a Guide only!**

**NOTE:** This chart describes Manufacturer's APPROXIMATE torque values only.

All Pneumatic Torque tools require INDIVIDUAL torque calibration.

**To Set Torque**

Using the specific Torque Chart for each RAD Tool. With the Tool running, adjust the Regulator to the required PSI using the correct Torque Chart.

Always depress the trigger on RAD gun to ensure the tool is " Free Running " while setting pressure.

Do not use tool direct from main air lines. The Regulator, Oiler and Water Trap must be inline.

**Air Flow / Pressure**

Ensure the air flow is maintained at over 90 psi and over 30 CFM.

**Tightening or Loosening**

To reverse the tool from tightening to loosening - switch the Direction Lever across - located in Pistol Grip.

**Torque Calibration**

All tools to be calibrated at least 12 Monthly.

**HIRE & Sales**

Hire Torque Tools offer all RAD Torque Nut Runners for Hire & Sale. and are authorised RAD Distributors.



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**Hire Torque Tools Victoria**

Contact

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